

Work Order ID 77849-2

\*77849\*

Page 1

December-22-11 8:19:29 AM

Item ID: D206-718-011

Accept

\*N9000040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: Fuel Scupper

split

Start Date: 22/12/2011 Start Qty: 1.00

\*5\*

Cust Item ID:

Required Date: 05/01/2012 Req'd Qty: 5.00

\*5\*

Customer:

Reference:

Approvals: Process Plan: M.L.J

Date: 11/12/22

Tooling:

Date:

Run Start \*NR1\*

QC:

Date:

SPC (Y/N):

Date:

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

IIN-D206-718

A

100

0.00

\*100\*

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPPD206-718-011 CHG001

110

Pick Kit

0.00

\*110\*

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

\*120\*

QC

Memo

0.00

Quality Control

12.01.27 (4)  
2/1/10 M.L.J 12-1-10 (5)

12/1/10 (5)

12.01.27 (4)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Work Order ID 77849

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**\*77849\***

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Item ID: D206-718-011

Accept

**\*N900040100\***

Setup Start **\*NS1\***

Revision ID:

Item Name: Fuel Scupper

Stop **\*NS2\***

Start Date: 22/12/2011 Start Qty: 5.00

**\*5\***

Cust Item ID:

Required Date: 05/01/2012 Req'd Qty: 5.00

**\*5\***

Customer:

Reference:

Approvals: Process Plan: Date:

Tooling: Date:

Run Start **\*NR1\***

QC: Date:

SPC (Y/N): Date:

Stop **\*NR2\***

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID Tool # Plan  
Code Accept Reject Reject Insp.  
Qty Qty Number Stamp

130

0.00

**\*130\***

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-718-011

Location: 123 Row B

*12/1/2011* *(4)*

140

QC21- Final Inspection - Work Order Release

0.00

**\*140\***

QC

Memo

0.00

Quality Control

*12/1/30* *MR* *12-0127*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



# Picklist Print

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Work Order ID: 77849

\*77849\*

Parent Item: D206-718-011

\*D206-718-011\*

Parent Item Name: Fuel Scupper

Start Date: 22/12/2011

Required Date: 05/01/2012

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP Rev: C Removed manufacturing 05-11-01

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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80-004-2-12

Purchased

No

110

Each

0.0000

1

5

\*80-004-2-12\*

\*\*

Insert

AN3H14A

Purchased

No

110

Each

16.0000

4

20

\*AN3H14A\*

\*\*

Bolt

Location

Loc Qty

Loc Code

ST352

16

16

112314

AN960JD10L

NAS1149D0332J

Purchased

No

110

Each

0.0000

1

5

\*AN960.ID10I \*

\*\*

Washer

D3270-041

Manufactured

No

110

Each

0.0000

1

5

\*D3270-041\*

\*\*

Fuel Scupper Assembly

D3271-1

Manufactured

No

110

Each

1.0000

1

\*D3271-1\*

\*\*

Gasket

Location

Loc Qty

Loc Code

ST045

1

1

65772

MS21919-DF6

Purchased

No

110

Each

10.0000

1

5

\*MS21919-DF6\*

\*\*

Clamp

Location

Loc Qty

Loc Code

ST306

10

10

112466

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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Page 2

Work Order ID: 77849

\*77849\*

Parent Item: D206-718-011

\*D206-718-011\*

Parent Item Name: Fuel Scupper

Start Date: 22/12/2011

Required Date: 05/01/2012

Start Qty: 5.00

Required Qty: 5.00

MS27039-1-40

Purchased

No

110

Each

14.0000

1

5

\*MS27039-1-40\*

Screw

\*\*

Location

Loc Qty

Loc Code

ST292

14

116823

14

NAS43DD3-128

Purchased

No

110

Each

20.0000

1

5

\*NAS43DD3-128\*

Spacer

\*\*

Location

Loc Qty

Loc Code

ST279

20

101594

20

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries.





DESIGN #	DRAWN BY A	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. D206-718	REV. A SHEET 1 OF 1
DATE 04.02.23		TITLE FUEL SCUPPER	SCALE NTS
A	04.02.23	NEW ISSUE	

REFERENCE ONLY

Qty	Part No.	Description
-011		
X	D206-718-011	FUEL SCUPPER
1	D3270-041	FUEL SCUPPER ASSEMBLY (REPLACES ECM 32801-01)
1	D3271-1	GASKET (REPLACES ECM 32801-05)
1	80-004-2-12	INSERT
4	AN3H14A	BOLT
1	AN960JD10L	WASHER
1	MS21919DF6	CLAMP
1	MS27039-1-40	SCREW
1	NAS43DD3-128	SPACER

**GENERAL NOTES:**

- 1) D206-718-011 REPLACES ECM 206-99216-1
- 2) INSTALL D206-718-011 KIT PER INST32801-04 REV. 0 (REF: DOCUMENT CONTROL LIST A-328-DCL1 REV. 0 PER CANADIAN STC SH99-216 & FAA STC SR01187NY)

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